



## SAFETY DATA SHEET

### Synthetic Multi-Viscosity Hydraulic Oil ISO-68

According to Appendix D, OSHA Hazard Communication Standard 29 CFR §1910.1200 and WHMIS 2015, in compliance with the Hazardous Product Act (HPA, as amended) and the requirements of the Hazardous Product Regulations (HPR).

#### 1. Identification

##### Product identifier

**Product name** Synthetic Multi-Viscosity Hydraulic Oil ISO-68

**Product number** HVJ

##### Recommended use of the chemical and restrictions on use

**Application** Hydraulic oil.

**Uses advised against** Avoid the formation of mists.

##### Details of the supplier of the safety data sheet

**Supplier** AMSOIL INC.  
Bordner, Ladner, Gervais  
Scotia Plaza, 40 King St W  
Toronto, ON, Canada M5H 3Y4  
T: +1 416-367-6547

**Manufacturer** AMSOIL INC.  
One AMSOIL Center,  
Superior, WI 54880, USA.  
T: +1 715-392-7101  
compliance@amsoil.com

##### Emergency telephone number

**Emergency telephone** CHEMTREC: Within USA and Canada: 1-800-424-9300  
Outside the USA and Canada: +1 703-741-5970  
(collect calls accepted) 24/7

#### 2. Hazard(s) identification

##### Classification of the substance or mixture

**OSHA/WHMIS Regulatory Status** This Product is not Hazardous under the OSHA Hazard Communication Standard and according to the hazard criteria of the Hazardous Product Regulations.

**Physical hazards** Not Classified

**Health hazards** Not Classified

**Environmental hazards** Not Classified

##### Label elements

**Hazard statements** NC Not Classified

##### Other hazards

This product does not contain any substances classified as PBT or vPvB.

#### 3. Composition/information on ingredients

##### Mixtures

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**Composition comments** None of the ingredients are required to be listed.

### 4. First-aid measures

#### Description of first aid measures

<b>General information</b>	Get medical attention if any discomfort continues. Show this Safety Data Sheet to the medical personnel.
<b>Inhalation</b>	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Maintain an open airway. Loosen tight clothing such as collar, tie or belt.
<b>Ingestion</b>	Rinse mouth thoroughly with water. Remove any dentures. Give a few small glasses of water or milk to drink. Stop if the affected person feels sick as vomiting may be dangerous. Do not induce vomiting unless under the direction of medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. Maintain an open airway. Loosen tight clothing such as collar, tie or belt.
<b>Skin Contact</b>	Rinse with water.
<b>Eye contact</b>	Rinse immediately with plenty of water. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 10 minutes.
<b>Protection of first aiders</b>	First aid personnel should wear appropriate protective equipment during any rescue.

#### Most important symptoms and effects, both acute and delayed

<b>General information</b>	See Section 11 for additional information on health hazards. The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
<b>Inhalation</b>	A single exposure may cause the following adverse effects: Dryness of mouth and throat. Coughing, chest tightness, feeling of chest pressure. Overexposure to organic solvents may depress the central nervous system, causing dizziness and intoxication and, at very high concentrations, unconsciousness and death. Congestion of the lungs may occur, producing severe shortness of breath.
<b>Ingestion</b>	A single exposure may cause the following adverse effects: Irritation. Nausea, vomiting. Symptoms following overexposure may include the following: Unconsciousness. Fumes from the stomach contents may be inhaled, resulting in the same symptoms as inhalation.
<b>Skin contact</b>	A single exposure may cause the following adverse effects: Redness. Irritation.
<b>Eye contact</b>	A single exposure may cause the following adverse effects: Redness. Irritation.

#### Indication of immediate medical attention and special treatment needed

**Notes for the doctor** Treat symptomatically.

### 5. Fire-fighting measures

#### Extinguishing media

<b>Suitable extinguishing media</b>	The product is not flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.

#### Special hazards arising from the substance or mixture

<b>Specific hazards</b>	Containers can burst violently or explode when heated, due to excessive pressure build-up. Contains Hydrocarbons. The product is immiscible with water and will spread on the water surface.
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### Hazardous combustion products

Hydrocarbons. Carbon monoxide (CO). Carbon dioxide (CO<sub>2</sub>).

### Advice for firefighters

#### Protective actions during firefighting

Avoid breathing fire gases or vapors. Evacuate area. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. If a leak or spill has not ignited, use water spray to disperse vapors and protect men stopping the leak. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs, notify appropriate authorities.

#### Special protective equipment for firefighters

Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Standard Firefighter's clothing including helmets, protective boots and gloves, that provides a basic level of protection during chemical incidents is defined by the Canada Occupational Health and Safety Regulations, by provincial guidelines on occupational health and safety or by NFPA standards if applicable.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

#### Personal precautions

No action shall be taken without appropriate training or involving any personal risk. Keep unnecessary and unprotected personnel away from the spillage. Wear protective clothing as described in Section 8 of this safety data sheet. Follow precautions for safe handling described in this safety data sheet. Wash thoroughly after dealing with a spillage.

### Environmental precautions

#### Environmental precautions

Immiscible with water. Aquatic toxicity is unlikely to occur. However, large or frequent spills may have hazardous effects on the environment. Absorb spillage with non-combustible, absorbent material. Avoid discharge to the aquatic environment. Large Spillages: Inform the relevant authorities if environmental pollution occurs (sewers, waterways, soil or air).

### Methods and material for containment and cleaning up

#### Methods for cleaning up

Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. Reuse or recycle products wherever possible. Approach the spillage from upwind. Small Spillages: Absorb the spillage with an inert, dry material and place it in a suitable waste disposal container. Large Spillages: If leakage cannot be stopped, evacuate area. Flush spilled material into an effluent treatment plant, or proceed as follows. Contain and absorb spillage with sand, earth or other non-combustible material. Place waste in labeled, sealed containers. Clean contaminated objects and areas thoroughly, observing environmental regulations. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

#### Reference to other sections

For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.

## 7. Handling and storage

### Precautions for safe handling

#### Usage precautions

Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Handle all packages and containers carefully to minimize spills. Keep container tightly sealed when not in use. Avoid the formation of mists. Do not handle until all safety precautions have been read and understood. Do not handle broken packages without protective equipment. Do not reuse empty containers. Avoid contact with used product.

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### Advice on general occupational hygiene

Wash promptly if skin becomes contaminated. Take off contaminated clothing and wash before reuse. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Wash at the end of each work shift and before eating, smoking and using the toilet. Change work clothing daily before leaving workplace.

### Conditions for safe storage, including any incompatibilities

#### Storage precautions

Store away from incompatible materials (see Section 10). Store in accordance with local regulations. Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage.

#### Storage class

Chemical storage.

### Specific end uses(s)

#### Specific end use(s)

The identified uses for this product are detailed in Section 1.

## 8. Exposure controls/Personal protection

### Ingredient comments

No exposure limits known for ingredient(s).

### Exposure controls

#### Appropriate engineering controls

Provide adequate ventilation. Good general ventilation should be adequate to control worker exposure to airborne contaminants. Observe any occupational exposure limits for the product or ingredients.

#### Eye/face protection

Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. Personal protective equipment for eye and face protection should comply with OSHA 1910.133. Unless the assessment indicates a higher degree of protection is required, the following protection should be worn: Chemical splash goggles.

#### Hand protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn if a risk assessment indicates skin contact is possible. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, gloves should comply with OSHA 1910.138 and/or the Canadian regulation on health and safety at work, SOR/86-304, Part XII (12.9), and be demonstrated to be impervious to the chemical and resist degradation. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. Frequent changes are recommended.

#### Other skin and body protection

Appropriate footwear and additional protective clothing complying with an approved standard should be worn if a risk assessment indicates skin contamination is possible.

#### Hygiene measures

Provide eyewash station and safety shower. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Clean equipment and the work area every day. Good personal hygiene procedures should be implemented. Wash at the end of each work shift and before eating, smoking and using the toilet. When using do not eat, drink or smoke. Preventive industrial medical examinations should be carried out. Warn cleaning personnel of any hazardous properties of the product.

#### Respiratory protection

Respiratory protection complying with an approved standard should be worn if a risk assessment indicates inhalation of contaminants is possible. Provide adequate ventilation. Large Spillages: If ventilation is inadequate, suitable respiratory protection must be worn.

#### Environmental exposure controls

Keep container tightly sealed when not in use.

## 9. Physical and chemical properties

### Information on basic physical and chemical properties

## Synthetic Multi-Viscosity Hydraulic Oil ISO-68

<b>Appearance</b>	Liquid.
<b>Color</b>	Straw.
<b>Odor</b>	Mild hydrocarbon.
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point</b>	Not available.
<b>Initial boiling point and range</b>	Not available.
<b>Flash point</b>	252°C Cleveland open cup. [ASTM D 92]
<b>Evaporation rate</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	Not available.
<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	Not available.
<b>Relative density</b>	0.8597
<b>Solubility(ies)</b>	Not known.
<b>Partition coefficient</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition Temperature</b>	Not available.
<b>Viscosity</b>	11.2 cSt @ 100°C [ASTM D 445] 68.5 cSt @ 40°C [ASTM D 445]
<b>Explosive properties</b>	Not considered to be explosive.
<b>Oxidizing properties</b>	Does not meet the criteria for classification as oxidizing.
<b>Fire point</b>	270°C Cleveland open cup. [ASTM D 92]
<b>Pour point</b>	-41°C [ASTM D 97]

### 10. Stability and reactivity

<b>Reactivity</b>	See the other subsections of this section for further details.
<b>Stability</b>	Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.
<b>Possibility of hazardous reactions</b>	No potentially hazardous reactions known.
<b>Conditions to avoid</b>	There are no known conditions that are likely to result in a hazardous situation.
<b>Materials to avoid</b>	Oxidizing agents. Acids - oxidizing.
<b>Hazardous decomposition products</b>	Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Harmful gases or vapors.

### 11. Toxicological information

#### Information on toxicological effects

## Synthetic Multi-Viscosity Hydraulic Oil ISO-68

<b>Toxicological effects</b>	Not regarded as a health hazard under current legislation.
<b><u>Acute toxicity - oral</u></b>	
<b>Notes (oral LD<sub>50</sub>)</b>	Based on available data the classification criteria are not met.
<b><u>Acute toxicity - dermal</u></b>	
<b>Notes (dermal LD<sub>50</sub>)</b>	Based on available data the classification criteria are not met.
<b><u>Acute toxicity - inhalation</u></b>	
<b>Notes (inhalation LC<sub>50</sub>)</b>	Based on available data the classification criteria are not met.
<b><u>Skin corrosion/irritation</u></b>	
<b>Animal data</b>	Based on available data the classification criteria are not met.
<b><u>Serious eye damage/irritation</u></b>	
<b>Serious eye damage/irritation</b>	Based on available data the classification criteria are not met.
<b><u>Respiratory sensitization</u></b>	
<b>Respiratory sensitization</b>	Based on available data the classification criteria are not met.
<b><u>Skin sensitization</u></b>	
<b>Skin sensitization</b>	Based on available data the classification criteria are not met.
<b><u>Germ cell mutagenicity</u></b>	
<b>Genotoxicity - in vitro</b>	Based on available data the classification criteria are not met.
<b><u>Carcinogenicity</u></b>	
<b>Carcinogenicity</b>	Based on available data the classification criteria are not met.
<b>IARC carcinogenicity</b>	None of the ingredients are listed or exempt.
<b><u>Reproductive toxicity</u></b>	
<b>Reproductive toxicity - fertility</b>	Based on available data the classification criteria are not met.
<b>Reproductive toxicity - development</b>	Based on available data the classification criteria are not met.
<b><u>Specific target organ toxicity - single exposure</u></b>	
<b>STOT - single exposure</b>	Not classified as a specific target organ toxicant after a single exposure.
<b><u>Specific target organ toxicity - repeated exposure</u></b>	
<b>STOT - repeated exposure</b>	Not classified as a specific target organ toxicant after repeated exposure.
<b><u>Aspiration hazard</u></b>	
<b>Aspiration hazard</b>	Based on available data the classification criteria are not met.
<b>General information</b>	No specific health hazards known. The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
<b>Inhalation</b>	A single exposure may cause the following adverse effects: Dryness of mouth and throat. Coughing, chest tightness, feeling of chest pressure. Overexposure to organic solvents may depress the central nervous system, causing dizziness and intoxication and, at very high concentrations, unconsciousness and death. Congestion of the lungs may occur, producing severe shortness of breath.
<b>Ingestion</b>	A single exposure may cause the following adverse effects: Irritation. Nausea, vomiting. Symptoms following overexposure may include the following: Unconsciousness. Fumes from the stomach contents may be inhaled, resulting in the same symptoms as inhalation.

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<b>Skin Contact</b>	A single exposure may cause the following adverse effects: Redness. Irritation.
<b>Eye contact</b>	A single exposure may cause the following adverse effects: Redness. Irritation.
<b>Route of exposure</b>	Ingestion Inhalation Skin and/or eye contact
<b>Target Organs</b>	No specific target organs known.
<b>Medical considerations</b>	Skin disorders and allergies.

### 12. Ecological information

<b>Ecotoxicity</b>	Not regarded as dangerous for the environment. However, large or frequent spills may have hazardous effects on the environment.
<b>Toxicity</b>	Based on available data the classification criteria are not met.
<b><u>Persistence and degradability</u></b>	
<b>Persistence and degradability</b>	The degradability of the product is not known.
<b><u>Bioaccumulative potential</u></b>	
<b>Bio-Accumulative Potential</b>	No data available on bioaccumulation.
<b>Partition coefficient</b>	Not available.
<b><u>Mobility in soil</u></b>	
<b>Mobility</b>	The product is insoluble in water.
<b><u>Other adverse effects</u></b>	
<b>Other adverse effects</b>	None known.

### 13. Disposal considerations

#### Waste treatment methods

<b>General information</b>	The generation of waste should be minimized or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. Disposal of this product, process solutions, residues and by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any local authority requirements.
<b>Disposal methods</b>	Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste, residues, empty containers, discarded work clothes and contaminated cleaning materials should be collected in designated containers, labeled with their contents. Incineration or landfill should only be considered when recycling is not feasible. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of the local water authority.

### 14. Transport information

<b>General</b>	The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, DOT, TDG).
<b><u>UN Number</u></b>	
<b>UN No. (International)</b>	Not applicable.
<b><u>UN proper shipping name</u></b>	
<b>Proper shipping name (International)</b>	Not applicable.

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### Transport hazard class(es)

#### Transport labels

No transport warning sign required.

### Packing group

**Packing group (International)** Not applicable.

### Environmental hazards

#### Environmentally Hazardous Substance

No.

### Special precautions for user

Not applicable.

#### DOT TIH Zone

Not applicable.

**Transport in bulk according to** Not applicable.

**Annex II of MARPOL 73/78**

**and the IBC Code**

## 15. Regulatory information

### Regulatory References

OSHA Hazard Communication Standard 29 CFR §1910.1200 Hazardous Products Regulation (SOR/2015-17) Transportation of Dangerous Goods Regulations -SOR/2015-100.

### US Federal Regulations

#### SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed or exempt.

#### CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are listed or exempt.

#### SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed or exempt.

#### SARA 313 Emission Reporting

The following ingredients are listed or exempt:

*Zinc alkyldithiophosphate*

1.0 %

#### CAA Accidental Release Prevention

None of the ingredients are listed or exempt.

#### FDA - Essential Chemical

None of the ingredients are listed or exempt.

#### FDA - Precursor Chemical

None of the ingredients are listed or exempt.

#### SARA (311/312) Hazard Categories

None of the ingredients are listed or exempt.

#### OSHA Highly Hazardous Chemicals

None of the ingredients are listed or exempt.

### US State Regulations



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### California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are listed or exempt.

### California Air Toxics "Hot Spots" (A-I)

The following ingredients are listed or exempt:

*Triphenyl phosphite*

### California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed or exempt.

### California Directors List of Hazardous Substances

None of the ingredients are listed or exempt.

### Massachusetts "Right To Know" List

The following ingredients are listed or exempt:

*Hydrogenated base oil*

*2-Ethylhexan-1-ol*

### Rhode Island "Right To Know" List

None of the ingredients are listed or exempt.

### Minnesota "Right To Know" List

None of the ingredients are listed or exempt.

### New Jersey "Right To Know" List

None of the ingredients are listed or exempt.

### Pennsylvania "Right To Know" List

The following ingredients are listed or exempt:

*2-Ethylhexan-1-ol*

### Inventories

#### Canada - DSL/NDSL

All the ingredients are listed or exempt.

#### US - TSCA

All the ingredients are listed or exempt.

#### US - TSCA 12(b) Export Notification

None of the ingredients are listed or exempt.

### 16. Other information

## Synthetic Multi-Viscosity Hydraulic Oil ISO-68

<b>Abbreviations and acronyms used in the safety data sheet</b>	C.A.S. = Chemical Abstracts Service; E.C. No = European Commission number; GHS = Globally Harmonised System; OSHA = Occupational Safety and Health Administration; WHMIS = Workplace Hazardous Materials Information System; DOT = Department of Transport; TDG = Transport of Dangerous Goods Regulations; IMDG = International Maritime Dangerous Goods; IATA = International Air Transport Association; SARA = Superfund Amendments and Reauthorization Act; CERCLA = Comprehensive Environmental; EPCRA = Emergency Planning and Community Right-to-Know Act; TSCA = Toxic Substances Control Act; LD/LC/EC = Lethal Dose, Lethal Concentration/Effect Concentration for 50% of population; NOEC = No Overall Effect Concentration; NOEL = No Overall Effect Level; REACH = Registration, Evaluation, Authorisation & Restriction of Chemicals; STOT-RE = Single Target Organ Toxicity - Repeat Exposure; STOT-SE = Specific Target Organ Toxicity - Single Exposure; PBT = Persistent, Bioaccumulative, Toxic; vPvB = Very Persistent, Very Bioaccumulative.
<b>Key literature references and sources for data</b>	Source: European Chemicals Agency, <a href="http://echa.europa.eu/">http://echa.europa.eu/</a>
<b>Training advice</b>	Read and follow manufacturer's recommendations. Only trained personnel should use this material.
<b>Revision date</b>	8/23/2018
<b>Revision</b>	0
<b>SDS No.</b>	7891

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